



Safety Data Sheet

Copyright, 2015, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	28-6974-1	Version Number:	3.00
Issue Date:	02/25/15	Supersedes Date:	02/05/14

SECTION 1: Identification

1.1. Product identifier

3M™ EZ Sand Multi-Purpose Repair Material PNs 05887, 35887, 55887 - Accelerator (Part A)

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Part A side of 2-Part Epoxy Adhesive for Flexible Parts Repair

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 2.

Carcinogenicity: Category 1A.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye damage.
 Causes skin irritation.
 May cause cancer.

Causes damage to organs through prolonged or repeated exposure:
 respiratory system |

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Do not breathe dust/fume/gas/mist/vapors/spray.
 Wear eye/face protection.
 Wear protective gloves.
 Do not eat, drink or smoke when using this product.
 Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 IF ON SKIN: Wash with plenty of soap and water.
 Immediately call a POISON CENTER or doctor/physician.
 If skin irritation occurs: Get medical advice/attention.
 Take off contaminated clothing and wash it before reuse.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

65% of the mixture consists of ingredients of unknown acute oral toxicity.
 84% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Mercaptan-Terminated Epoxy Curing Agent	Trade Secret*	40 - 70 Trade Secret *
Talc	14807-96-6	10 - 30 Trade Secret *
Limestone	1317-65-3	10 - 30 Trade Secret *
Oxide Glass Chemicals	65997-17-3	1 - 10 Trade Secret *

Tris(2,4,6-Dimethylaminomonomethyl)Phenol	90-72-2	1 - 5 Trade Secret *
Titanium Dioxide	13463-67-7	< 1.0 Trade Secret *
Quartz Silica	14808-60-7	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
 Carbon dioxide
 Oxides of Nitrogen
 Oxides of Sulfur
 Toxic Vapor, Gas, Particulate

Condition

During Combustion
 During Combustion
 During Combustion
 During Combustion
 During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Limestone	1317-65-3	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m3	
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Talc	14807-96-6	CMRG	TWA(as respirable dust):0.5 mg/m3	
Talc	14807-96-6	OSHA	TWA concentration(as total dust):0.3 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Quartz Silica	14808-60-7	OSHA	TWA concentration(as total dust):0.3 mg/m3;TWA	

			concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
Oxide Glass Chemicals	65997-17-3	Manufacturer determined	TWA(as dust):10 mg/m3	
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	90-72-2	CMRG	TWA:5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
 Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Off-white, strong mercaptan odor
Odor threshold	<i>No Data Available</i>

pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	474 °F
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	8.8 - 9.4 lb/gal
Specific Gravity	1.078 - 1.09 [<i>Ref Std: WATER=1</i>]
Solubility In Water	<i>No Data Available</i>
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	100 - 150 sec [<i>Details: Pressflow Viscosity</i>]
Hazardous Air Pollutants	0.00024 lb HAPS/lb solids [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	1 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Volatile Organic Compounds	0.1 % weight [<i>Test Method: calculated per CARB title 2</i>]
Percent volatile	0.1 % weight
VOC Less H2O & Exempt Solvents	1 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

May be harmful in contact with skin.

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYST AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Talc	Dermal		LD50 Not available
Talc	Ingestion		LD50 Not available
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3.0 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Oxide Glass Chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide Glass Chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg

Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
Limestone	Rabbit	No significant irritation
Oxide Glass Chemicals	Professional judgement	No significant irritation
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Titanium Dioxide	Rabbit	No significant irritation
Quartz Silica	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
Limestone	Rabbit	No significant irritation
Oxide Glass Chemicals	Professional judgement	No significant irritation
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Titanium Dioxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Guinea pig	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Human and animal	Not sensitizing

Respiratory Sensitization

Name	Species	Value
Talc	Human	Not sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Oxide Glass Chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not

		sufficient for classification
--	--	-------------------------------

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Oxide Glass Chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Quartz Silica	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Talc	Ingestion	Not toxic to development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Limestone	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 18 mg/m3	113 weeks
Limestone	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Oxide Glass Chemicals	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	skin liver nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	28 days
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	auditory system hematopoietic system eyes	All data are negative	Rat	NOAEL 125 mg/kg/day	28 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.010 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational

Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	available NOAEL Not available	exposure occupational exposure
---------------	------------	-----------	--	-------	----------------------------------	-----------------------------------

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

Ingredient

SILICA, CRYSTALLINE (AIRBORNE)

C.A.S. No.

None

Classification

Carcinogen

PARTICLES OF RESPIRABLE SIZE)

LEAD	7439-92-1	Female reproductive toxin
LEAD	7439-92-1	Male reproductive toxin
LEAD	7439-92-1	Carcinogen
LEAD	7439-92-1	Developmental Toxin
Titanium Dioxide	13463-67-7	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	28-6974-1	Version Number:	3.00
Issue Date:	02/25/15	Supersedes Date:	02/05/14

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2015, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	28-6979-0	Version Number:	5.00
Issue Date:	02/25/15	Supersedes Date:	02/06/14

SECTION 1: Identification

1.1. Product identifier

3M™ EZ Sand Multi-Purpose Repair Material PNs 05887, 35887, 55887 - Part B (Base)

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Flexible Parts Repair

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 1A.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes eye irritation.
 May cause an allergic skin reaction.
 May cause cancer.

Causes damage to organs through prolonged or repeated exposure:
 respiratory system |

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Do not breathe dust/fume/gas/mist/vapors/spray.
 Wear protective gloves.
 Do not eat, drink or smoke when using this product.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/attention.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Bisphenol A-Epichlorohydrin Polymer	25068-38-6	20 - 50 Trade Secret *
Talc	14807-96-6	10 - 30 Trade Secret *
Limestone	1317-65-3	10 - 30 Trade Secret *
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	74398-71-3	5 - 15 Trade Secret *
Oxide Glass Chemicals	65997-17-3	1 - 10 Trade Secret *
Filler	Mixture	< 3 Trade Secret *

Stearic Acid	57-11-4	< 1.5 Trade Secret *
Quartz Silica	14808-60-7	< 0.5 Trade Secret *
Carbon Black	1333-86-4	< 0.09 Trade Secret *
Epichlorohydrin	106-89-8	< 0.011 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Hydrogen Chloride

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed. Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Epichlorohydrin	106-89-8	ACGIH	TWA:0.5 ppm	A3: Confirmed animal carcin., Skin Notation
Epichlorohydrin	106-89-8	OSHA	TWA:19 mg/m3(5 ppm)	Skin Notation
Limestone	1317-65-3	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	CMRG	TWA:0.5 mg/m3	
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Talc	14807-96-6	CMRG	TWA(as respirable dust):0.5 mg/m3	
Talc	14807-96-6	OSHA	TWA concentration(as total dust):0.3 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.

Quartz Silica	14808-60-7	OSHA	TWA concentration(as total dust):0.3 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
STEARATES	57-11-4	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
Oxide Glass Chemicals	65997-17-3	Manufacturer determined	TWA(as dust):10 mg/m3	
Filler	Mixture	CMRG	CEIL:5 mg/m3	
SILICA, AMORPHOUS	Mixture	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Black, with little odor
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>Not Applicable</i>
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	1.0 - 1.5 g/ml
Specific Gravity	1.0 - 1.5 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Nil
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	40 - 110 sec [<i>Details: Pressflow Viscosity</i>]
Hazardous Air Pollutants	0.00024 lb HAPS/lb solids [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	1 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Volatile Organic Compounds	0.1 % weight [<i>Test Method: calculated per CARB title 2</i>]
Percent volatile	0.1 % weight
VOC Less H2O & Exempt Solvents	1 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong acids

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Phosgene	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTALLINE	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Epichlorohydrin	106-89-8	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Epichlorohydrin	106-89-8	Anticipated human carcinogen	National Toxicology Program Carcinogens
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Bisphenol A-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
Bisphenol A-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Talc	Dermal		LD50 Not available

Talc	Ingestion		LD50 Not available
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3.0 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Ingestion	Rat	LD50 > 5,000 mg/kg
Oxide Glass Chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide Glass Chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Filler	Dermal	Rabbit	LD50 > 5,000 mg/kg
Filler	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Filler	Ingestion	Rat	LD50 > 5,110 mg/kg
Stearic Acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
Stearic Acid	Ingestion	Rat	LD50 > 5,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Epichlorohydrin	Dermal	Rabbit	LD50 755 mg/kg
Epichlorohydrin	Inhalation-Vapor (4 hours)	Rat	LC50 1.7 mg/l
Epichlorohydrin	Ingestion	Rat	LD50 260 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Bisphenol A-Epichlorohydrin Polymer	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Limestone	Rabbit	No significant irritation
Oxide Glass Chemicals	Professional judgement	No significant irritation
Filler	Rabbit	No significant irritation
Stearic Acid	Rabbit	Mild irritant
Quartz Silica	Professional judgement	No significant irritation
Carbon Black	Rabbit	No significant irritation
Epichlorohydrin	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Bisphenol A-Epichlorohydrin Polymer	Rabbit	Moderate irritant
Talc	Rabbit	No significant irritation
Limestone	Rabbit	No significant irritation
Oxide Glass Chemicals	Professional judgement	No significant irritation
Filler	Rabbit	No significant irritation
Stearic Acid	Professional judgement	Moderate irritant

Carbon Black	Rabbit	No significant irritation
Epichlorohydrin	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Bisphenol A-Epichlorohydrin Polymer	Human and animal	Sensitizing
Filler	Human and animal	Not sensitizing
Epichlorohydrin	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Bisphenol A-Epichlorohydrin Polymer	Human	Some positive data exist, but the data are not sufficient for classification
Talc	Human	Not sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Bisphenol A-Epichlorohydrin Polymer	In vivo	Not mutagenic
Bisphenol A-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Oxide Glass Chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Filler	In Vitro	Not mutagenic
Stearic Acid	In Vitro	Not mutagenic
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Epichlorohydrin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epichlorohydrin	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Bisphenol A-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Oxide Glass Chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Filler	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Stearic Acid	Ingestion	Rat	Not carcinogenic
Quartz Silica	Inhalation	Human and animal	Carcinogenic
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Epichlorohydrin	Dermal	Mouse	Not carcinogenic
Epichlorohydrin	Ingestion	Rat	Carcinogenic

Epichlorohydrin	Inhalation	Rat	Carcinogenic
-----------------	------------	-----	--------------

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Bisphenol A-Epichlorohydrin Polymer	Ingestion	Not toxic to female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A-Epichlorohydrin Polymer	Ingestion	Not toxic to male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A-Epichlorohydrin Polymer	Dermal	Not toxic to development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Bisphenol A-Epichlorohydrin Polymer	Ingestion	Not toxic to development	Rat	NOAEL 750 mg/kg/day	2 generation
Talc	Ingestion	Not toxic to development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Limestone	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Filler	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Filler	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Filler	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Epichlorohydrin	Inhalation	Not toxic to female reproduction	Rat	NOAEL 0.2 mg/l	10 weeks
Epichlorohydrin	Inhalation	Not toxic to development	Multiple animal species	NOAEL 0.09 mg/l	during organogenesis
Epichlorohydrin	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 160 mg/kg/day	during gestation
Epichlorohydrin	Ingestion	Toxic to male reproduction	Rat	LOAEL 6.25 mg/kg/day	23 days
Epichlorohydrin	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.02 mg/l	10 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
Stearic Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Epichlorohydrin	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL not available	occupational exposure
Epichlorohydrin	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Bisphenol A-Epichlorohydrin Polymer	Dermal	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	2 years
Bisphenol A-Epichlorohydrin Polymer	Dermal	nervous system	All data are negative	Rat	NOAEL 1,000	13 weeks

					mg/kg/day	
Bisphenol A-Epichlorohydrin Polymer	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 18 mg/m3	113 weeks
Limestone	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Oxide Glass Chemicals	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure
Filler	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Stearic Acid	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 weeks
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Epichlorohydrin	Inhalation	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.21 mg/l	19 days
Epichlorohydrin	Inhalation	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.04 mg/l	136 weeks
Epichlorohydrin	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.377 mg/l	4 weeks
Epichlorohydrin	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.211 mg/l	4 weeks
Epichlorohydrin	Inhalation	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.02 mg/l	98 days
Epichlorohydrin	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL .002 mg/l	98 days
Epichlorohydrin	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 0.02 mg/l	13 weeks
Epichlorohydrin	Inhalation	blood	All data are negative	Rat	NOAEL 0.189 mg/l	90 days
Epichlorohydrin	Ingestion	heart blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 80 mg/kg/day	12 weeks
Epichlorohydrin	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 25 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
SILICA, CRYSTALLINE (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	None	Carcinogen
LEAD	7439-92-1	Female reproductive toxin
LEAD	7439-92-1	Male reproductive toxin
LEAD	7439-92-1	Carcinogen
LEAD	7439-92-1	Developmental Toxin
Epichlorohydrin	106-89-8	Male reproductive toxin
Epichlorohydrin	106-89-8	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive

harm.

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	28-6979-0	Version Number:	5.00
Issue Date:	02/25/15	Supersedes Date:	02/06/14

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com