



81004

PRO PLUS 2.1 CLEAR

PRODUCT#

81004

DESCRIPTION

PRO PLUS 2.1 CLEAR

ACTIVATOR

81056

PRO PLUS 2.1 FAST ACTIVATOR

81076

PRO PLUS 2.1 MEDIUM ACTIVATOR

81096

PRO PLUS 2.1 SLOW ACTIVATOR

DESCRIPTION

81004 Pro Plus 2.1 Clear is a low VOC clear designed for general refinish work. 81004 Pro Plus 2.1 Clear is an easy to apply medium solids clear. 81004 Pro Plus 2.1 Clear is versatile and delivers a productive, high gloss finish. This clear-coat is a popular choice among painters in VOC restricted areas.

MIXING

Mix 4 Parts 81004 Pro Plus 2.1 Clear to 1 Part 81056, 81076, or 81096 Activator.

APPLICATION

Apply 2 - 3 full wet coats at 40 - 50 psi or (6 - 10 psi at the gun when using HVLP), allowing a 10 - 15 minute flash between coats at 77°F.

DRYING AT 77°

DUST FREE	20 - 30 MINUTES
TO DELIVER	10 - 12 HOURS
TO BUFF	10 - 12 HOURS

FORCE DRYING

FLASH TIME @ 77° F 15 MINUTES

BAKE TIME @ 140° F 40 MINUTES

Allow a 1 to 2 hour cool-down time before wet sanding or buffing after force drying.

TECHNICAL DATA

Viscosity: 17 - 19 Seconds

Weight Solids: 34.98 - 35.06%

Film Build: 1.0 mils

Coverage: 549 sq. ft.

2 HOURS @ 72°F / 22°C

Manufacturer's Exclusive Limited Warranty

For Industrial use only by professional, trained personal using proper safety protective equipment. Not for sale to, or use by, the general public. Manufacturer warrants that its products are free from defect in material and workmanship at the time of sale. In the event that any product is proved by objective testing and analysis to have been defective at the time of sale, upon the return of the defective product, the manufacturer shall replace the product at no cost, excluding the shipping costs, as the exclusive remedy. This warranty does not cover damage caused by accident, misuse, improper application, improper combination of products or tampering. ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES.

NOTE: Products are not recommended for use in temperatures below 60° F.

Use below these temperatures will effect dry times and performance.

FOR INDUSTRY USE ONLY

Read SDS Before Use

Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.