



TECHNICAL DATA SHEET

2.1 EASY II CLEAR
81201/81204

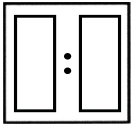
Description

2.1 Easy II Clear is a crystal-clear acrylic urethane clearcoat designed for 1-3 panel applications. This clearcoat is compliant in all 50 states as well as Canada. This clear sprays and levels easily and has excellent gloss retention and durability. 81201/81204 can be air or force dried and is a two-full wet coat system.



Use suitable respiratory protection

Finish Pro recommends to use fresh air supply respirator
Shake well before mixing



1 2.1 Easy II Clear
1 Easy II Activator

Activators: Fast (81252/81254), Medium (81272/81274), or Slow (81292/81294)

NOTE: 2.1 Easy II Clear can be reduced with compliant urethane grade reducers up to 10%, if needed.



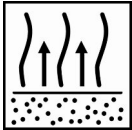
Gravity spray gun set-up:
1.3 - 1.4 mm

Application pressure:
8-10 PSI at HVLP

Check gun manufacturer specification



2 full wet coat



Between coats:

5 - 10 Minutes



8 - 12 Hours (air dry)

15 Minutes (Dust Free)

30 Minutes (baked @ 130°F)

Recommended: 2 mm DFT for UV Protection

Read complete TDS for detailed product information

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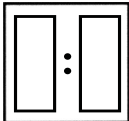
Product and additives

- Product:** - 2.1 Easy II Clear (81201/81204)
- Activators:** - 2.1 Fast Easy II ACT (81252/81254), 2.1 Medium Easy II ACT (81272/81274),
2.1 Slow Easy II ACT (81292/81294)

Suitable Substrates

- Acrylic or polyester basecoats
- Waterborne basecoat systems
- Activated polyurethane enamel (must be cured at least 8 hours)
- Activated acrylic urethane enamel (must be cured at least 8 hours)
- Existing finishes that have been sanded and degreased. In the case of spot repairs and blending.

Mixing Instructions



- 1 - 2.1 Easy II Clear (81201/81204)
- 1 - 2.1 Easy II Activator

Activators: 2.1 Fast Easy II ACT (81252/81254), 2.1 Medium Easy II ACT (81272/81274),
2.1 Slow Easy II ACT (81292/81294)

Application method

Apply 2 full wet coats

Technical Data

| | |
|-----------------------|---|
| Color | Clear |
| Mix Ratio | 1:1 (up to 10% Reducer Optional) |
| Pot Life | 60 min. @ 72°F/22.2°C, 50% RH |
| Gun Setup (HVLP) | 1.3 mm – 1.4 mm |
| Air Pressure | 8 – 10 psi HVLP 40 – 45 psi Conventional |
| % Solids by Weight | 40.7% (Sprayable, no reducer) |
| Shelf Life (Unopened) | 12 months |
| Recommended | 2 mm DFT for UV Protection |

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VOC / Regulatory information

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3rd 2019

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