

### PRODUCT FEATURES

- Ready-to-spray
- Outstanding adhesion to bare metal
- Excellent adhesion over most plastics
- Extremely flexible
- Compatible with a wide range of base-coats



### AVAILABILITY

PART NO	DESCRIPTION	SIZE	PER CASE
PPP-3201	Single Stage Etching Primer—Gray	GAL	2
PPP-3204	Single Stage Etching Primer—Gray	QT	6
PPP-80060	Single Stage Etching Primer—Gray	SPR	6

### PHYSICAL PROPERTIES

Pot Life	n/a	Actual VOC	3.51 lbs/gal (420.62 g/L)
Flash Point	1° F (-17° C)	EPA VOC	4.89 lbs/gal (586.02 g/L)
Dry Film Build	1 to 1.5 mils	Inter Coat Adhesion	Excellent
Sprayable Viscosity (RTS)	17" to 19" #2 Zahn Cup		
Weight Solids (RTS)	28.3%		

## SUBSTRATES

Properly sanded and treated:

- Steel
- Aluminum
- Fiberglass
- OEM Finishes
- Plastic Body Filler
- Some Plastics

## DRY TIMES

### Air Dry @ 70°F

**Flash** 10 to 15 minutes between coats

**Sand** No sanding is required

**Topcoat** 30 minutes

**Note** If primer is allowed to dry over 24 hours it must be sanded with a P600-P800 grit sandpaper to ensure proper adhesion of the topcoat

## MIX RATIO



Ready-to-Spray

## COLD SHOP CONDITIONS

For maximum performance, vehicle should be kept above 70°F. Temperatures below 65°F will severely retard dry times and through cure.

## SPRAY GUN SETUP



Gravity or Siphon	1.3 to 1.4	40 TO 45 PSI
Feed HVLP	mm	@ gun
		7 to 10 PSI
		@ cap

## SPRAY GUN ADJUSTMENT

- Adjust the material flow knob according to product viscosity.
- Fully close the material flow knob then turn knob counter clockwise two full turns. Open or close knob 1/4 of a turn at a time until desired atomization and pattern width is achieved. Secure by means of counter nut.

**Note:** Proper spray gun adjustment will determine the final finish, improper adjustment may cause paint defects such as orange peel, runs, sags and poor drying.

**SURFACE PREPARATION**

- Wash surfaces with a mild detergent in warm water. Rinse well and dry with a clean dry cloth, then clean with 9601 PRE-CLEAN, using generous amounts and changing rags frequently prior to painting.
- Sand area as necessary to remove any rust or corrosion, and then repair all body damage.
- Dry sand old finishes by hand or machine with P320 to P400 grit paper or wet sand using P400 grit paper.
- Prime exposed metal with any of the bare metal primers listed on the previous page.
- After allowing the bare metal primer to dry thoroughly, lightly scuff sand to remove dust or debris.
- Re-wipe vehicle with 9601 PRE-CLEAN.

**APPLICATION**

- Apply 2 to 3 medium wet coats of primer allowing 5 to 10 minutes flash between coats. If spot priming, for best results apply first coat of lacquer primer starting with the outer layer working yourself towards the center of the repair.
- Block sand primed bodywork with P400 grit or finer wet or dry sandpaper.

**EQUIPMENT CLEANING**

Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents. Do not leave catalyzed product in the gun more than 2 hours.

**PRODUCT SAFETY INFORMATION**

Before using any PAINTERS PRIDE PRODUCTS, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or