



# Painting Bumpers that have been primed with Hydroflex®

**SITUATION:** A shop receives a bumper that has been primed with Hydroflex®.

**INSTRUCTIONS FOR TOPCOATING:**

1. Scuff the bumper with a grey scuff pad.
2. Sand any ‘rough’ areas with 500 or 600 wet.
3. Wash off the sanding residue with soap and water.
4. Dry the bumper off. Do not let it air dry!
5. For optimum results, apply a two-part sealer (Transtar’s Kwik Seal, 6241) in one coat.
6. Topcoat according to topcoat manufacturer’s instructions.



**Product Availability:**

1221 Hydroflex Super Hi Build	Gallon, 2/case
1225 Hydroflex Super Hi Build	5 Gallon, 1/case
1229 Hydroflex Super Hi Build	55 Gallon, 1/case
1231 Hydroflex Waterborne Primer	Gallon, 2/case
1235 Hydroflex Waterborne Primer	5 Gallon, 1/case
1239 Hydroflex Waterborne Primer	55 Gallon, 1/case