

# U-POL

PRODUCTS

# REFACE

## Polyester Spray Putty

### Description

**U-POL REFACE** is a highly effective two component spray putty for the preparation of irregular steel and fiber glass surfaces. **U-POL REFACE** gives a very high build, adheres excellently to metal and is easy to sand and is the ideal base for most paint systems.

### Surface preparation and instructions for use

**U-POL REFACE** can be applied to the following -

- Bare metal (etch primers are not recommended underneath REFACE).
- Polyester putties and bodyfillers.
- Fully cured paint surfaces.

Thoroughly clean and degrease surfaces with a suitable spirit wipe or thinner. Sand with 80 grit paper for bare metal or 220 grit for painted surfaces. Re-clean and dry.

### Hardener

Mix **U-POL REFACE** and hardener thoroughly. Add hardener at 5 parts per 100 by volume or 3% by weight. Only mix amount required for immediate work. Never return unused mixed product to the can.

### Application

Stir well before use. Minimum recommended working temperature is 50°F. Application with a gravity fed gun is preferable, though a suction gun will suffice. Use a 2mm-3mm fluid tip. Hold gun 6-8 ins from panel. Layers may be built up wet on wet, but 5-10 mins. Between coats is recommended.

### Pot life

20-30 minutes at 70°F

### Thinners

Thinning is not recommended. Use lacquer thinner or similar proprietary products to clean gun.

### Build and pressure

2-3 spray cycles of several layers will give a very high build. Each pass will give a build of approximately 3-4 thou. A pressure of 40-50 p.s.i. required at the gun.

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## P R O D U C T S

### Drying time

2-3 hours at 70°F or 30 mins at 140°F. Drying time is dependent upon film thickness, humidity and temperature.

### Over-painting

Dry sand, clean and dry thoroughly, **U-POL REFACE** may then be overcoated with most primers and paint systems. A non sanding sealer is necessary if used in damp climatic conditions.

### Product codes

**UP0719** - 1L can  
**UP0733** - 2.5L can.