



**PRODUCT FEATURES**

- Superior Gloss
- Exceptional Flow
- Excellent Panel and Multi-Panel Clear
- Easy to Buff

**AVAILABILITY**

Clear (Part A)		Unit	Per Case	Activator (Part B)		Unit	Per Case
1001	Clear	GAL	2	1074	Fast Activator	QT	4
				1094	Medium Activator	QT	4

**PHYSICAL PROPERTIES**

Color	Transparent
Pot Life	2 hours
Flash Point	1°F
EPA VOC (RTS)	≤5.28 (lb/gal)
Actual VOC (RTS)	≤4.2 (lb/gal)
Weight Solids (RTS)	30.22%

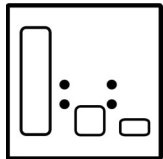
Sprayable Viscosity (RTS)	15" to 17" #2 Zahn Cup
Dry Film Build	2 to 2.5 mils
Inter Coat Adhesion	Excellent
Reparability Catalyzed	Excellent
Humidity Resistant	Excellent

**DRY TIMES @ 70°F**

<b>Hand Slick</b>	10 to 15 minutes
<b>Print Free</b>	14 hours
<b>Sand &amp; Buff</b>	8 to 12 hours

**Note:** All tests are performed at 70°F, higher temperatures will provide faster buffing times.

**MIX RATIO**



<b>4</b>	Part Clear	WHAM BAMM
<b>1</b>	Part Activator	Activator (see availability table for options)
<b>1/2</b>	Part Reducer	64 Series Urethane Reducer (Optional)

**COLD SHOP CONDITIONS**

For maximum performance, vehicle should be kept above 70°F. Temperatures below 65°F will severely retard dry times and through cure.

**SPRAY GUN SETUP**



Gravity or Siphon Feed HVLP	1.4 mm	7 to 10 PSI
Conventional	1.3 to 1.4 mm	45 to 55 PSI

**SPRAY GUN ADJUSTMENT**

- Adjust the material flow according to product viscosity.
- Fully close the material flow knob then turn knob counter clockwise 1 and 1/4 turns. Open or close knob 1/4 of a turn at a time until desired atomization and pattern width is achieved. Secure by means of counter nut.

**Note:** Proper spray gun adjustment will determine the final finish. Improper adjustment may cause paint defects such as orange peel, runs and sags, and poor drying.

**SURFACE PREPARATION**

Follow all procedures from your basecoat manufacturer for surface preparation, dry and recoat times. DO NOT DEVIATE FROM THESE RECOMMENDATIONS.

### **GENERAL INFORMATION**

- Always consider the following when choosing an activator: the size of the vehicle (is it a bus or a fender?), the temperature, humidity and air movement.
- Do not combine slow reducers with fast activators; this combination may cause solvent pop.
- Follow the recommendations in the activator selector table for best results.

### **APPLICATION**

Apply 2 to 3 full wet coats from a distance of 6 to 8 inches; allow coats to become hand slick (approx. 15 to 20 min) before applying the next coat. Apply all coats within 1½ hours. If sanding and buffing, three coats of clear must be applied for long-term durability.

### **EQUIPMENT CLEANING**

Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents. Do not leave catalyzed product in the gun more than 2 hours.

### **PRODUCT SAFETY INFORMATION**

Before using any PAINTERS PRIDE PRODUCTS, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or