

PRODUCT: EVERCOAT FILLER

PART

NUMBER: 100141 **Gallon** **4 units/case** **26 lbs/case**
With Blue Cream Hardener

DESCRIPTION: A tack free lightweight autobody filler designed to reduce sandpaper clogging and sand to a fine finish.

USES: Use for heavy filling and repair of body damaged panels up to ¼" in depth.

APPROVED

SUBSTRATES: Cold Rolled Steel, galvanized and other zinc coated steel, aluminum, and E-Coat.

PREPARATION: Clean and degrease the entire area to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry surface before repairing. Keep the repair area small. Grind repair area with 40-50 grit for large areas, or 80-grit for small areas, removing only the paint. Use 80-grit to remove the 40-50 grit marks and to featheredge the paint.

MIXING: Agitate the body filler before using. Knead the cream hardener. Measure hardener 2% by weight (add a ribbon of cream hardener from edge-to-edge across the center of a 4" diameter puddle). Puddles larger than 4" in diameter will need additional hardener. Mix thoroughly until uniform color is achieved. Do not mix more than can be applied to the repair within 3-4 minutes.

APPLICATION: Apply in layers and spread smoothly. Do not apply heavily or all at once.

FINISH: Sand down the body filler with 40-80 grit sandpaper (use 40-grit as an initial cut only when necessary to rough shape repair area). Avoid coarse sand scratches outside of the filler area during the initial cut. Finish sand body filler with 80-grit. Sand bare metal and featheredge with 180-grit to remove 80-grit scratches.

For best results, apply a premium Evercoat® finishing and glazing putty such as Metal Glaze® Ultra, Metal Glaze® OEM™, Metal Glaze®, or Glaze Coat®. This will provide a smoother finish and reduce the number of coats of primer required for a quality finish.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Light gray colored paste
▪ VOC	Packaged: 1.34 lbs/gal (160 g/L)
	Applied: 0.40 lbs/gal (4.8 g/L)
▪ Weight per Gallon	6.40 lbs/gal
▪ Gel Time	3 - 5 min.
▪ Sand Time	10-15 min.
▪ Max Recommended Thickness (sanded)	1/4 inch
▪ Contents and Caution	SDS available on website or upon request

NOTE: Properties are typical values and should not be considered as sales specifications. Physical Testing performed @ ~72°F (22°C)

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at www.evercoat.com.

NOTES:

Never return mixed filler to can.

Keep can closed and store in a cool dry place.

USE WITH CREAM HARDENER ONLY