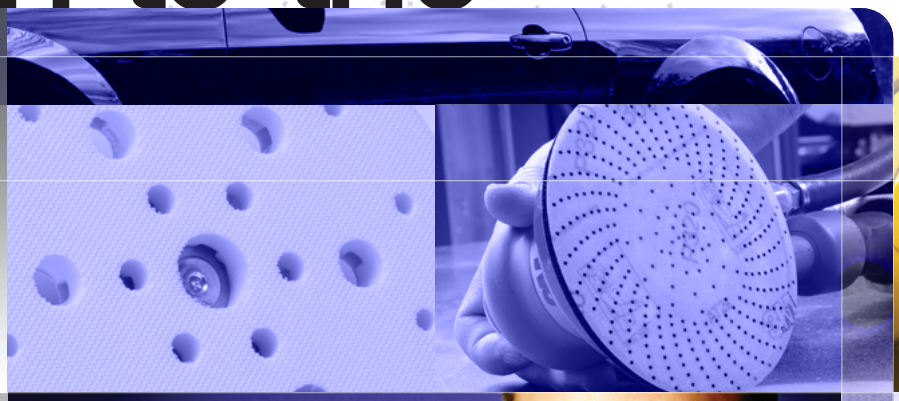
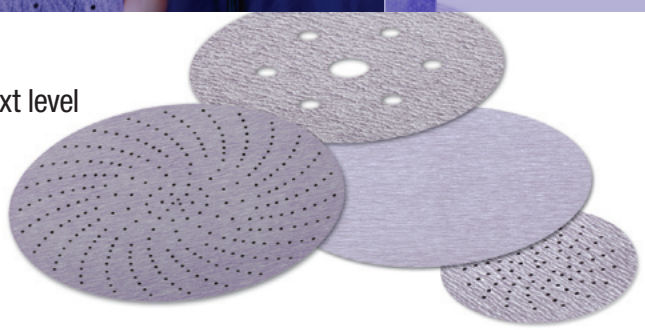
3M™ Purple Abrasives
with Hookit™ attachment

# Turn to the Power of Purple.



- Take abrasive performance to the next level
- Deliver uniform, consistent finishes every time
- Use 3M™ Hookit™ attachment system for easy reuse



3M

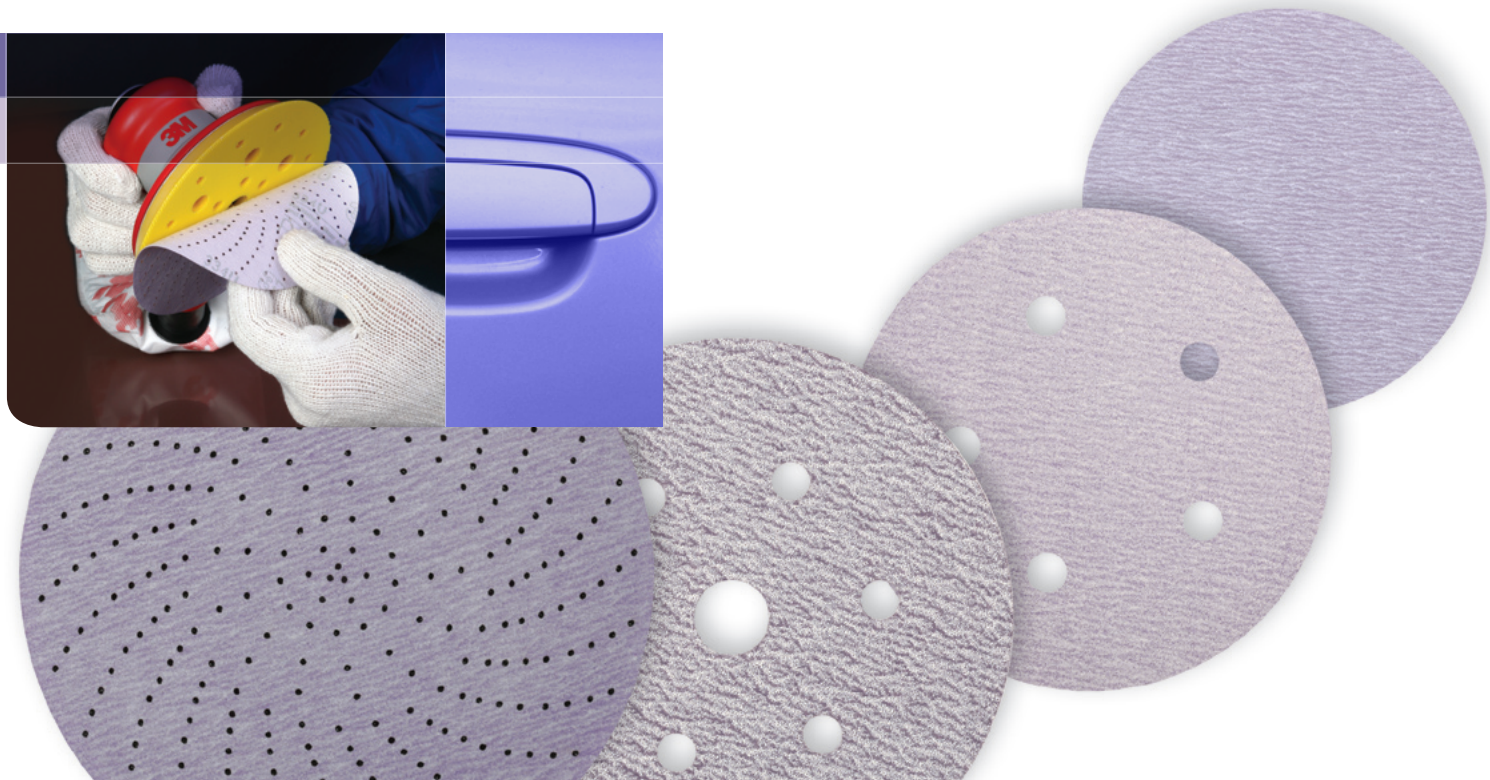
# Power-Up Your Profit Potential with the Power of Purple

3M™ Purple abrasives are 3M's best performing class of abrasives. Power packed with 3M innovation these discs sand faster to improve technician productivity and reduce cycle time. The consistent finish you can count on, results in higher-quality repairs reducing rework. These long-lasting abrasives reduce material consumption. The reusable 3M™ Hookit™ attachment system allows technicians to utilize the entire life of the disc, resulting in less shop waste.

## Dent Repair and Paint Removal

E-weight backing and unique premium mineral blend make these products extremely durable. Open coat resists loading when sanding fresh body filler. Products are available in no-hole or dust free configurations to maximize productivity. 3M™ Hookit™ attachment system for easy reuse.

| | 5" | 5" D/F | 6" D/F | 6" | 8" | 8" D/F | 2 3/4" x 16 1/2" D/F | 2 3/4" x 16 1/2" |
|---|---|---|---|---|---|---|---|---|
| | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case |
| **Grade** | **Part Numbers** | | | | | | | |
| **36E** | 01730 | 01809 | 30787 | 30687 | 01745 | 01853 | 02700 | 01794 |
| **40E** | 01729 | 01808 | 30786 | 30686 | 01744 | 01852 | 02701 | 01793 |
| **80E** | 01728 | 01806 | 30784 | 30684 | 01743 | 01850 | 02702 | 01791 |



## Featheredging and Primer Sanding

Combination of the premium materials with 3M manufacturing quality results in the most cost-effective abrasive on the market. Designed for fast cut and consistent finish. Clean sanding configuration provides even longer life due to less loading with or without dust extraction. 3M™ Hookit™ attachment system for easy reuse.

| | 3" Clean Sanding | 5" Clean Sanding | 6" Clean Sanding | 6" | 8" | 8" D/F | 2 3/4" x 16 1/2" D/F | 2 3/4" x 16 1/2" |
|---|---|---|---|---|---|---|---|---|
| | 50 Discs/Box 4 Boxes/Case | 50 Discs/Box 4 Boxes/Case | 50 Discs/Box 4 Boxes/Case | 50 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case | 25 Discs/Box 4 Boxes/Case |
| **Grade** | **Part Numbers** | | | | | | | |
| **P80** | 30283 | 30483 | 01820 | 30683 | | | | |
| **P100** | 30282 | 30482 | 01819 | 30682 | | | | |
| **P120** | 30281 | 30481 | 01818 | 30681 | 01842 | 01848 | | |
| **P150** | 30280 | 30480 | 01817 | 30680 | 01841 | 01847 | 02705 | 01864 |
| **P180** | 30279 | 30479 | 01816 | 30679 | 01840 | | 02706 | 01863 |
| **P220** | 30278 | 30478 | 01815 | 30678 | 01839 | 01845 | 02707 | 01862 |
| **P240** | 30277 | 30477 | 01814 | 30677 | | | | |
| **P280** | | | 01813 | 30676 | | | | |
| **P320** | 30275 | 30475 | 01812 | 30675 | 01838 | 01844 | 02708 | 01860 |
| **P400** | 30273 | 30473 | 01811 | 30673 | | | | |
| **P500** | 30272 | 30472 | 01810 | 30672 | | | | |

## Paint Preparation and Paint Finishing

High-performance Aluminum Oxide. Cuts fast, lasts long, resists loading and leaves a consistent finish. Use for scuff sanding before painting. Use to remove runs, dust nibs and excess orange peel from topcoat finishes. 3M™ Hookit™ attachment system for easy reuse.

| | 3" | 5" | 6" D/F | 6" |
|---|---|---|---|---|
| | 50 Discs/Box 4 Boxes/Case | 50 Discs/Box 4 Boxes/Case | 50 Discs/Box 4 Boxes/Case | 50 Discs/Box 4 Boxes/Case |
| **Grade** | **Part Numbers** | | | |
| **P600** | 00911 | 30571 | 30771 | 30671 |
| **P800** | 00910 | 30570 | 30770 | 30670 |
| **P1000** | 00909 | 30569 | 30769 | 30669 |
| **P1200** | 00908 | 30568 | 30768 | 30668 |
| **P1500** | 00907 | 30567 | 30767 | 30667 |

## 3M™ Trizact™

Patterned, precise minerals give the combination of fast cut and consistent finish every time. P1000 foam blending discs for use in scuff sanding blend panels prior to painting. P1500 clearcoat sanding discs for leveling dust nibs and sanding of mismatched orange peel. P3000 foam disc for removing P1200-P1500 grade sand scratches prior to use of 3M™ Perfect-It™ polishing system. 3M™ Hookit™ attachment system for easy reuse.

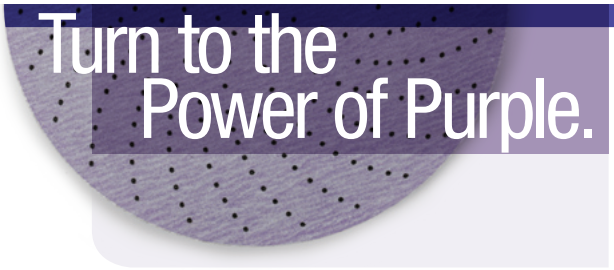
| | 3" | 5" | 6" | |
|---|---|---|---|---|
| **Grade** | **Part Numbers** | | | |
| **P1000** | 02091 | | 02090 | 15 Discs/Box 4 Boxes/Case |
| **P1500** | 02094 | 02095 | 02088 | 25 Discs/Box 4 Boxes/Case |
| **P3000** | 02087 | 02096 | 02085 | 15 Discs/Box 4 Boxes/Case |

# 3M™ Hookit™ Accessories

| 3M™ Hookit™ Disc Pads | 3" Clean Sanding | 5" Clean Sanding | 6" Clean Sanding | 6" | 8" | 8" D/F |
|---|---|---|---|---|---|---|
| | 5 Pads/Case | 10 Pads/Case | 10 Pads/Case | 10 Pads/Case | 1 Pad/Case | |
| **Description** | **Part Numbers** | | | | | |
| Disc Pad | 20427 | 20206 | 05865 | 05776 | 05779 | 05881* |
| Painters Pad | | 05858 | 05551 | 05778 | 05768 | 05681* |
| Soft Interface Pad | 05771 | 20278 | 05777 | 05777 | | |

| 3M™ Hookit™ Hand Blocks | 2 3/4" x 5" | 2 3/4" x 7 3/4" | 2 3/4" x 16" | 2 3/4" x 5" D/F | 2 3/4" x 7 3/4" D/F | 2 3/4" x 16" D/F | 2 3/4" x 16" D/F Adjustable |
|---|---|---|---|---|---|---|---|
| **Description** | **Part Numbers** | | | | | | |
| Hand Block | 05740 | 05741 | 05744 | 05207 | 05208 | 05209 | 05210 |
| Soft Hand Block | 05742 | | | | | | |
| Air File Shoe | | | 05748 | | | | |
| Orbital Air File Shoe | | | 05746* | | | | |
| Staright Line Air File Shoe | | | 05750* | | | | |
| Staright Line Air File Shoe D/F | | | 05848* | | | | |

*CPS 1-800-843-0619




Put the power of purple to work for you with 3M™ Purple Sanding Discs, and significantly improve your finishing productivity, performance and – ultimately – profitability.

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