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**INSTRUCTIONS**  
**CARE & MAINTENANCE OF YOUR DIAL CALIPER**

**1. HOW TO READ THE ENGLISH DIAL CALIPER**

Each Division on the dial is equivalent to .001". Each graduation of the main beam is equivalent to .1". The final reading is determined by adding the total figures of the main beam to the figure indicated on the dial by the pointer.

**2. HOW TO READ THE METRIC DIAL CALIPER**

The dial is graduated in 100 equal divisions. Each division on the dial is equivalent to 0.02mm. Each graduation of the main beam is equivalent to 1mm. The final reading is determined by adding the total figures of the main beam to the figure indicated on the dial by the pointer.

**3. CARE & MAINTENANCE**

Prior to use, oil, dust, and any foreign matter must be removed to avoid damage. Before using, make sure that the dial pointer is at zero when the jaws are closed. If the pointer is not at zero, reset the dial face to zero by loosening the bezel holding screw.

06422-64-000

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