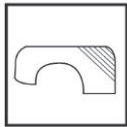

TECHNICAL DATA SHEET

PRODUCT: AXIS™ Select Body Filler

PART NUMBER: AXI-ASBF Gallon 4 units/case

DESCRIPTION: #1 selling, high quality, clog free, lightweight body filler is a great value with its smooth spreading and easy sanding features. Non-clog formula adds greater value in sandpaper savings. Packaged with blue cream hardener.

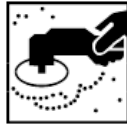
APPROVED SUBSTRATES:



- Cold Rolled Steel
- Aluminum
- SMC
- Galvanized Steel
- Fiberglass

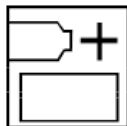
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 5-6 minutes @ 72°F (22°C)



Manufactured for / Fabricado para: Axis - Liberty Bell Equipment Corp. 810 N. Jefferson Ave. St. Louis, MO. 63109 Phone/Telefono (888) 646-1400
www.axiscoatings.com

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TECHNICAL DATA SHEET

APPLICATION:

- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:

- Rough shape with 40 – 80 grit (as needed)
- Sand filler with 80 grit or finer.
- Final sand repair and paint edge 180 grit.

For best results, apply AXIS Select Glazing Putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

- | | |
|--------------------------------------|---|
| ▪ Appearance | Gray colored paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 10-15 min. |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using AXIS products. Safety Data Sheets can be found online at axiscoatings.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!



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