
TECHNICAL DATA SHEET

PRODUCT: AXIS™ Select Glazing Putty

PART NUMBER: AXI-ASGP 30 Oz. Pump 6 units/case
Packaged with Blue Cream Hardener

DESCRIPTION: **AXIS™ Select Glazing Putty** is a two-part flow-able polyester finishing and blending putty. Unique formula made especially for optimum sanding performance. Ideally suited for filling and skim coating body work, pinholes, grind marks, low spots and other surface imperfections. **AXIS™ Select Glazing Putty** provides superior adhesion to galvanized steel, aluminum, and steel.

APPROVED SUBSTRATES:



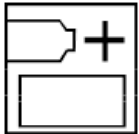
- Sanded Body Filler
- Steel
- Aluminum
- Fiberglass
- E-Coat
- Sanded OEM Paint
- Galvanized Steel
- SMC
- Cured sanded 2K primer
- Rigid to Semi-Rigid Thermoset Plastics

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING:



- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle. Puddles larger than 4" in diameter will require additional hardener.
- Mix thoroughly until uniform color is achieved.
- Approximate setting time is 2.5 minutes @ 72°F (22°C)



Manufactured for / Fabricado para: Axis - Liberty Bell Equipment Corp. 810 N. Jefferson Ave. St. Louis, MO. 63109 Phone/Telefono (888) 646-1400
www.axiscoatings.com

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APPLICATION:

- Spread a thin layer of mixed material over surface using firm pressure.
- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour

NOTE: Do not apply over new or uncured coatings. Avoid thick heavy applications.

FINISH:

- Sand to contour with 180 grit sandpaper.
- Final sand with 180 grit followed by 220-320 grit if desired.

TOPCOAT:

- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations

TECHNICAL SPECIFICATIONS:

- Appearance
- VOC
- Relative Density Refer to Section 9 of the Safety Data Sheet
- Sand Time 13-14 min.
- Max Recommended Thickness 1/8 inch (3mm)
(sanded)

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using AXIS products. Safety Data Sheets can be found online at axiscoatings.com.

NOTES:

Never return mixed filler to container

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!



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