PRODUCT:	EASY SAND™ Flowable Polyester Finishing and Blending Putty

PART NUMBER:

100420	24 Oz. Tube	6 units/case
100421	30 Oz. Pump	6 units/case

Packaged with Blue Cream Hardener

DESCRIPTION: **EASY SAND™** is a two-part flowable polyester finishing and blending putty. Contains Hattonite™ for optimum sanding performance. Ideally suited for filing and skim coating body work, pinholes, grind marks, low spots and other surface imperfections. Includes ZNX-7® for adhesion to galvanized metal, aluminum and steel. Part of the METALWORKS® System. Blue cream hardener included.

APPROVED SUBSTRATES:

- Steel
- Fiberglass
- Aluminum
- Sanded Body Filler
- Galvanized Steel
- Most Rigid to Semi-Rigid Plastics
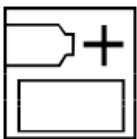- Cured Sanded OEM Finishes
- Cured Sanded 2K Primer Surfacer

NOTE: For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent.
  Thoroughly dry the surface before repairing.

- Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING:

- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.

- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle.
  Puddles larger than 4" in diameter will require additional hardener.

- Mix thoroughly until uniform color is achieved.

- Approximate setting time is 5 - 6 minutes @ 72°F (22°C)

APPLICATION:

- Spread a thin layer of mixed material over surface using firm pressure.

- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour

NOTE: Do not apply over new or uncured coatings. Avoid thick heavy applications.

FINISH:

- Sand to contour with 180 grit sandpaper.

- Final sand with 180 grit followed by 220-320 grit if desired.

TOPCOAT:

- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations

TECHNICAL SPECIFICATIONS:

Appearance	Off White Thixotropic Liquid
VOC	Refer to Section 9 of the Safety Data Sheet
Relative Density	Refer to Section 9 of the Safety Data Sheet
Sand Time	10-15 min.
Max Recommended Thickness (sanded)	1/8 inch (3mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products.
Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to container

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!

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