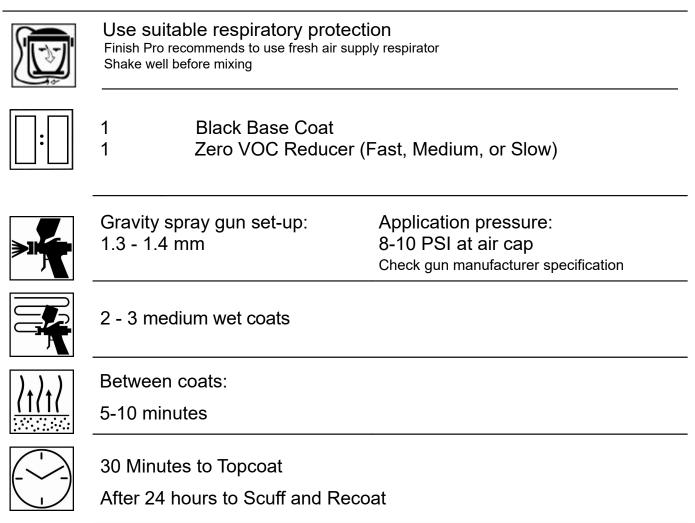


TECHNICAL DATA SHEET

BLACK BASE COAT 40001/40004

Description

Black Base Coat is a 3.5 V.O.C. basecoat designed for overall refinishing. This Jet Black Basecoat has excellent hiding capability and exceptional gloss holdout. It is available in quarts or gallons and V.O.C. compliant across North America.



Read complete TDS for detailed product information



TECHNICAL DATA SHEET

## BLACK BASE COAT 40001/40004

## **DESCRIPTION:**

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## Product and additives

Product: - Black Base Coat (40001/40004)

Reducers: - Zero VOC Reducer (Fast, Medium, or Slow)

### Suitable surfaces

1. 2K Urethane Primer Surfacers

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- 2. 2K Epoxy Sealers
- 3. 2K Urethane Sealers
- 4. 1K Acrylic Sealers

### **Mixing ratios**

Black Base Coat (40001/40004)
Zero VOC Reducer (Fast, Medium, or Slow)

**NOTE:** Make sure product is at room temperature (72°F) before mixing.

### Application

Apply 2-3 medium wet coats or until proper hiding is achieved

Allow 5-10 minutes flash time between coats

Gravity Fed HVLP: 1.3mm – 1.4mm fluid tip @ 8-10 psi

# Dry Times Air Dry @ 70°F To Topcoat 30 minutes

To Scuff and Recoat After 24 hours

## Note

- Using a Basecoat Activator will increase chip resistance and durability.
- Adding standard grade urethane reducers will increase VOCs
- For use by trained professionals only
- Read label, directions and MSDS before use
- · Wear appropriate Personal Protection Equipment (PPE) while mixing and spraying



**TECHNICAL DATA SHEET** 

## **BLACK BASE COAT** 40001/40004

### VOC / Regulatory information

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air- supplied respirator when exposed to vapors or spray mist.

### **HEALTH & SAFETY**

#### See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- . Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements. Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS
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- . Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3rd 2019