



#7711

HI-BUILD 2K URETHANE PRIMER SURFACER

Technical Data Sheet

PRODUCT NUMBER

#7711 - HI-BUILD 2K URETHANE PRIMER SURFACER - GRAY

ACTIVATORS

#7724 - HI-BUILD 2K URETHANE PRIMER SURFACER ACTIVATOR

DESCRIPTION

Finish Pro Hi-Build 2K Urethane Primer Surfacers are a high speed, high solids 2K Urethane Primer Surfacers with a 1-3 hour sand time and a sprayable VOC of 4.6 lbs/gal. It offers easy sanding, high build and good holdout to get the job done quickly and efficiently.

SURFACE PREP

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Clean repair area with wax and grease remover.
3. Completely sand surface with 180-220 grit paper and re-clean pre-paint cleaner.
4. For maximum adhesion and corrosion resistance, treat bare metal with a quality metal conditioning system or primer.

MIXING RATIO (4:1)

#7711	TO	#7724
4 Parts		1 Part

APPLICATION

Apply 2-3 wet coats at 40-50 psi or (5-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats. Finish Pro recommends a final blocking with 600 grit or finer paper before topcoating. For maximum performance, seal #7711 before topcoating. **NOTE:** Film thickness, flash times, and temperatures may effect sanding times.

DRY TIMES AT 77° F

FLASH	10-15 MINUTES
SAND	1-3 HOURS
TOPCOAT	1-3 HOURS

FORCE DRYING

PURGE TIME @ 77° F	15 MINUTES
BAKE TIME @ 140° F	20 MINUTES

RECOATING

#7711 must be sanded prior to recoating, after a 30 minute dry at 77° F, or upon cool down after force drying at 140° F for 20 minutes.

POT LIFE

Pot life will be 45 minutes at 77° F.

FISH EYE

Do not use fisheye eliminator in this product.

PAINTING FLEXIBLE PARTS

#7711 is not recommended for use on flexible substrates.

EQUIPMENT CLEAN-UP

Clean equipment immediately after use with gun wash or a high quality lacquer thinner.

TECHNICAL DATA

Mixing Ratio:	4:1
Viscosity (RTS):	18-20 seconds #2 Zahn
Weight Solids (RTS):	56%
Volume Solids (RTS):	34.08 - 34.19%
Film Build:	1.3 - 1.5 mils per full wet coat
Coverage:	655 sq. ft. per gallon @ 1 dry mil
V.O.C. (RTS):	4.6 lbs/gal
Disposal/Safety:	see MSDS for this product
Humidity Resistance:	Excellent
Salt Spray Resistance	Excellent

NOTE: Finish Pro products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance.

FOR INDUSTRY USE ONLY

Read MSDS Before Use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.