



**80001**

**4:1 PRO PLUS CLEAR**

**PRODUCT#**

80001

**DESCRIPTION**

PRO PLUS CLEAR URETHANE  
CLEARCOAT

**ACTIVATOR**

80054

80074

80094

PRO PLUS CLEAR FAST ACTIVATOR

PRO PLUS CLEAR MEDIUM ACTIVATOR

PRO PLUS CLEAR SLOW ACTIVATOR

**DESCRIPTION**

80001 Pro Plus Clear Urethane Clearcoat has excellent performance and appearance at an economical price. 80001 Pro Plus Clear Urethane Clearcoat flows out to a smooth, durable finish with excellent gloss.

**MIXING**

Mix 4 Parts 80001 Pro Plus Clear Urethane Clearcoat to 1 Part 80054, 80074 or 80094 Pro Plus Clear Activator.

**APPLICATION**

Apply 2-3 medium wet coats at 35-40 psi or (8-10 psi at the gun when using HVLP), allowing a 10 minute flash between coats at 77°F.

**DRYING AT 77°**

DUST FREE	15 MINUTES
TACK FREE	30 MINUTES
TO DELIVER	18 - 24 HOURS
TO BUFF	18 - 24 HOURS

**FORCE DRYING**

FLASH TIME @ 77° F 15 MINUTES

BAKE TIME @ 140° F 30 MINUTES

Allow a 1 to 2 hour cool-down time before wet sanding or buffing after force drying.

**TECHNICAL DATA**

Viscosity: 17 - 19 Seconds

Weight Solids: 32.21%

Volume Solids: 25.59%

Film Build: 0.8 - 1.0 mils

Coverage: 479 sq. ft.

Pot Life: 2 HOURS @ 72° F / 22° C

**Manufacturer's Exclusive Limited Warranty**

For Industrial use only by professional, trained personnel using proper safety protective equipment. Not for sale to, or use by, the general public. Manufacturer warrants that its products are free from defect in material and workmanship at the time of sale. In the event that any product is proved by objective testing and analysis to have been defective at the time of sale, upon the return of the defective product, the manufacturer shall replace the product at no cost, excluding the shipping costs, as the exclusive remedy. This warranty does not cover damage caused by accident, misuse, improper application, improper combination of products or tampering. ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES.

**NOTE: Products are not recommended for use in temperatures below 60° F.**

**Use below these temperatures will effect dry times and performance.**

**FOR INDUSTRY USE ONLY**

Read SDS Before Use

Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**