



TECHNICAL DATA SHEET

PREMIUM II 2K 2.1 HB GRAY
79622/79644

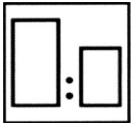
Description

Premium II 2K 2.1 HB Gray is a high build 2.1 V.O.C. urethane primer-surfacer with a 4:1 mix ratio. This primer-surfacer easily sprays and levels with little overspray. Can be sanded in 90 minutes without clogging the sandpaper.



Use suitable respiratory protection

Finish Pro recommends to use fresh air supply respirator
Shake well before mixing



4 Premium II 2K 2.1 HB Gray
1 Premium II 2K 2.1 Activator



Gravity spray gun set-up:
1.6 - 1.8 mm

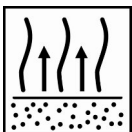
Application pressure:

8-10 PSI at air cap

Check gun manufacturer specification



2 - 3 full wet coats



Between coats:

10 minutes



90 Minutes @ 75°F

15 - 20 Minutes @ 140°F

Read complete TDS for detailed product information

MANUFACTURED FOR / FABRICADO PARA:

Finish Pro™ - Liberty Bell Equipment Corp. 810 N. Jefferson Ave. St. Louis, MO 63106 Phone/Teléfono (888) 646-1400 www.finish-pro.com



TECHNICAL DATA SHEET
PREMIUM II 2K HB GRAY
79612/79642

DESCRIPTION:

Premium II 2K 2.1 HB Gray is a high build 2.1 V.O.C. urethane primer-surfacer with a 4:1 mix ratio. This primer-surfacer easily sprays and levels with little overspray. Can be sanded in 90 minutes without clogging the sandpaper.

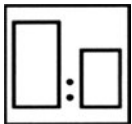
Product and additives

- Product:** - Premium II 2K HB Gray (79612/79642)
- Activators:** - Premium II 2K Activator (79142/79146)
- Additives** - Urethane Reducer @ 10% (for normal build)

Suitable surfaces

1. Properly cleaned and sanded OEM finishes
2. Self-etch primer
3. Epoxy primer
4. Polyester body fillers and putties

Mixing ratios



- 4 Premium II 2K HB Gray
1 Premium II 2K Activator

Potlife

30 min @68°F-75°F

Spray gun and pressure

| | Fluid Tip | Spraying Pressure |
|------|---------------|-------------------|
| HVLP | (1.6- 1.8 mm) | 8 – 10 psi @ gun |

Application method

Apply 2-3 wet coats

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TECHNICAL DATA SHEET

PREMIUM II 2K HB GRAY

79612/79642

Flash times

Flash Time between coats 10- minutes

Sanding

[illegible]

Dry Film Thickness

2 mil per coat (D.F.T.)

VOC / Regulatory information

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air- supplied respirator when exposed to vapors or spray mist.

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and/or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3rd 2019

MANUFACTURED FOR / FABRICADO PARA: