

# PRODUCT HIGHLIGHTS

**4323**

## **Tex Coat Clear**

**DESCRIPTION:**

Tex Coat Clear is a rapid drying, flexible protective coating. It is for use over fully cured clearcoats for added chip resistance.

**PRODUCTS:**

4323 Tex Coat Clear, 16 oz. aerosol (473 ml), 6/case



**SURFACE PREP:**

Clean with Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222).



**MIX RATIO:**

Ready to spray.



**FLASH TIME:**

5 minutes at 70°F (21°C)

*See next page for more detailed product application. See website for this document in other languages.  
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.  
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

# PRODUCT DATA

**4323**

## Tex Coat Clear

**SUITABLE SUBSTRATES:**

Designed for use over fully cured clearcoats as an original or replacement tex coating. Tex Coat may be used over enamels or lacquers.

**SURFACE PREPARATION:**

Wash and solvent clean to remove all road dirt, grease and silicone. Use Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222).

**APPLICATION:**

1. Wash and solvent clean to remove all road dirt, grease and silicone. Use Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222).
2. Sand fully cured clearcoat with 600-1000 grit sand paper.
3. Holding can 10 – 12 inches from application area, spray 3 even coats moving quickly to prevent buildup.
4. Allow 5 minutes flash time between coats.
5. Apply additional coats until desired build and texture is obtained. To achieve various textures adjust distance of spraying. 8-10 inches will provide a low texture (smoother); 10-14 inches will produce higher texture (coarser).
6. Allow 1 - 2 hours (30 - 45 minutes @ 140°F (60°C)) dry time before clearcoating over 4323.

*Helpful Tips: Use a piece of scrap sheet metal to practice spray techniques to match the pattern of the vehicle to be refinished. Varying the distance of the spray from the substrate being sprayed can change the pattern and amount of texture. The texture pattern and size can be increased by partially depressing the valve. This will provide more texture by using less pressure.*



**RECOMMENDED CURE TIMES WHEN USING OVER TRANSTAR CLEARCOAT:**

After application of clearcoat, allow clear to cure for the time indicated below, before applying Tex Coat Clear.

Transtar Clearcoat	Air dry @77°F (25°C) & 50% RH	Force Dry @140°F (60°C) - 30 minutes
6531	6 - 8 hours	Allow to cool down to room temperature (approximately 1 hour) before applying Tex Coat Clear
6571	6 - 8 hours	
6801	6 - 8 hours	
6841	6 - 8 hours	
6861	6 - 8 hours	
7021	16 - 24 hours	
7211	6 - 8 hours	
7211-F	6 - 8 hours	
7311	6 - 8 hours	
9451	6 - 8 hours	
9461	16 - 24 hours	
9511	6 - 8 hours	

Tex Coat Clear may be applied directly over Transtar clearcoats if applied immediately after the time schedules outlined above. If additional time has elapsed, we recommend that clearcoat be wet sanded with 600 grit or finer sand paper.

See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages.  
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# 4323 Tex Coat Clear

**TECHNICAL DATA:**

APPEARANCE: Clear  
SHELF LIFE: 1 year unopened

**REGULATORY:**

Category: NFP <b>4323</b>	4323 Clear
MIR	<1.40

**ADVANTAGES:**

- Fast drying
- Added chip protection
- Flexible
- High gloss, non-yellowing, mn
- Convenient aerosol

**COMPETITION:**

3M 05911  
Dominion Sure Seal BCG3  
Rubberseal RS542