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## PRODUCT DATA

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# 4603, 4613, 4623 2 in 1 Primer

### DESCRIPTION:

2 in 1 Primers are a specialty coating designed for easy and convenient priming of metal and plastic parts. These primers help prevent rust and seal out moisture, while providing a smooth base for topcoat application on metal substrates. 2 in 1 Primers also have excellent flexibility and adhesion properties that enable them to be applied to flexible and rigid parts. 2 in 1 Primers are fast drying, provide superior fill and build, and are easy to sand. They are compatible with virtually all automotive paints.

### TECHNICAL DATA:

APPEARANCE:	Grey, Black, Red
SOLIDS:	17%
COVERAGE @1 MIL:	432 sq. ft.
V.O.C. CONTENT:	4603 5.37#/gal (644g/l) and 65.09% by weight 4613 5.37#/gal (644g/l) and 65.13% by weight 4623 5.31#/gal (637g/l) and 64.43% by weight
SHELF LIFE:	1 year

### DEMO:

Using aerosol can, spray the primer onto a scrap section of plastic or metal that has been properly "prepped" (sanded and cleaned). Show how the product quickly fills and builds. Have your prospect apply the material to get firsthand experience with how well the product performs. On plastic parts, bend the part to demonstrate the excellent flexibility of the primer.

### SALES POINTS:

- For use on metal or plastic
- Good corrosion resistance
- Fast drying
- Flexible
- Sands easily
- Superior fill and build
- Excellent adhesion on metal or plastic substrates

SEE REVERSE SIDE FOR APPLICATION INSTRUCTIONS

*(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).*

### PACKAGE SIZES:

- #4603 2 in 1 Primer, 20 oz. Aerosol (Gray), 6/case
- #4613 2 in 1 Primer, 20 oz. Aerosol (Black), 6/case
- #4623 2 in 1 Primer, 20 oz. Aerosol (Red Oxide), 6/case

*DISCLAIMER: The technical information and suggestions for use have been compiled for your guidance and usage. Such information is based on Transtar Autobody Technologies experience and research and is believed to be reliable. As Transtar has no control over conditions in which the product is used, stored, or otherwise handled, the above information does not constitute a warranty. Buyers must assume responsibility for the suitability of the product for their purposes.*



# **4603, 4613, 4623**

## **2 in 1 Primer**

### **APPLICATION:**

Clean area to be primed with SCAT 6311 or 6323 to remove wax, grease, silicone, and other surface contaminants. Sand the substrate and mask off repair area. Shake can well. Hold can upright 8 – 12 inches from surface to be primed. Apply 2 – 3 medium wet coats, allowing 5 minutes of flash time between coats. Allow to dry for 15 – 20 minutes before sanding. Sand with 400 grit sandpaper until a smooth surface is attained. Reclean with SCAT, wipe area with a tack cloth and apply top coat paint per manufacturers instructions.

### **COMPETITION:**

Marson Reflex #80515  
RubberSeal Fill & Flex Primer #RS-516  
Crest Prima-Flex #AP-F  
Premier Flexible Primer #91920  
SW Ultrafill G2A147, G2A156, G2R146  
SEM 39133