

PRODUCT HIGHLIGHTS

4643, 4653, 4663 2 in 1 Trim Black

DESCRIPTION:

2 in 1 Trim Black is a tough, flexible polymer coating designed to restore bumpers and flexible or rigid trim to their OEM condition. Transtar offers three gloss levels, matte, satin, and gloss, to match the appearance on most vehicles. It has excellent adhesion to urethane, rubber, metal and treated olefin plastics. It is fast drying, provides excellent adhesion and requires no priming.

PRODUCTS:

- 4643 2 in 1 Trim Black (Matte Finish), 20 oz. (591 ml) Aerosol, 6/case
- 4653 2 in 1 Trim Black (Satin Finish), 20 oz. (591 ml) Aerosol, 6/case
- 4663 2 in 1 Trim Black (Gloss Finish), 20 oz. (591 ml) Aerosol, 6/case



SURFACE PREP:

Clean with Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222).



MIX RATIO:

Ready to spray.



FLASH:

5 - 10 minutes.

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

4643, 4653, 4663 2 in 1 Trim Black



SUITABLE SUBSTRATES:

All metal or plastic substrates.

SURFACE PREPARATION:

Olefin Plastics - Apply Plasto-Mend TPO Adhesion Promoter (TDS100) prior to application.
 All Other Surfaces – Apply Mul-TIE Adhesion Promoter (TDS101) prior to application.
 Clean with Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222).

APPLICATION:

1. Shake well before using. Clean area to be coated with Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222) or equivalent.
2. For best results, use when can is between 70 – 90°F (21 – 32°C).
3. Hold can 9 – 12” from surface and spray with steady, even strokes. Several thin coats are better than one thick coat.
4. After use, invert can and spray to clean nozzle.
5. Allow final coat to dry two hours before handling parts. Full adhesion and curing will take 24 hours.
6. Replace metal trim and panels carefully to avoid damaging the freshly painted surfaces.

TECHNICAL DATA:

APPEARANCE: Matte Black (4643), Satin Black (4653) or Gloss Black (4663)
 SHELF LIFE: 1 year

REGULATORY:

Category: NFP	Individual Component 4643	Individual Component 4653	Individual Component 4663
MIR	<1.4	<1.4	<1.4

TECHNICAL TIPS:

Apply using light coats with ample flash time in high humidity conditions.

ADVANTAGES:

- For use on metal or plastic
- Excellent adhesion on metal or plastic substrates
- Good corrosion resistance
- Sands easily with superior fill and build
- Fast drying and flexible

COMPETITION:

DuPont Chroma Systems A-50995 Evercoat 2641
 3M 08987 PPG Specialty SXA1041
 Marhyde 3811 SEM 39143, 39063

See website (www.tat-co.com) for this document in other languages.
 Vea el Web site (www.tat-co.com) para este documento en español.
 Voir le site Web (www.tat-co.com) pour ce document en français.